



# Recommended Start Settings for XID 8300

THERE IS ONE FOR EVERYBODY

# START SETTINGS FOR XID 8300 PRINTER

Card Material	Printer Settings			Bend Remedy Settings		
<i>Display shows →</i>	Temperature	Speed front	Speed back	Temperature	Speed	
<b>ABS Monolayer</b> (DIC10091)						
Single side printing	+ 1	+2		0	- 2	
Double side printing	+ 1	0	0	OFF	+ 2	
<b>PVC</b> (DIC10095)						
Single side printing	0	- 1	0	0	- 2	
Double side printing	0	- 1	0	OFF	+2	
<b>PET</b> (DIC10093)						
Single side printing	+1	0	0	0	- 2	
Double side printing	+1	0	0	OFF	+ 2	
<b>PC</b> (DIC10150)						
Single side printing	+ 2	- 3	-3	OFF	+ 2	
Double side printing	+ 2	- 3	-3	OFF	+ 2	

This table was done for the operation in European climate like in Stuttgart, Germany. Climate: 20°C / Humidity: mainly 40 - 60%.  
If you use this table in other climate, you have to adjust the settings to your environment.